

**IN THE SPECIFICATION**

On page 18, line 25 through page 19, line 4, please amend the paragraph as follows:

Then, the front panel 10 is provided on the back panel 20 to form the ~~housing~~  
housing 40 while it is checked that the front and back panels 10 and 20 are properly positioned.  
The outer edge of the envelope 40 is tightly held with clips (not illustrated) so that the front and  
back panels 10 and 20 do not shift the positions.

Page 22, line 6-16, please amend the paragraph as follows:

By exhausting gas from the envelope 40 as has been described, pressure is evenly  
applied to the front and back panels 10 and 20 from the outside. The degree of suction and  
exhaust by the suction exhaust system 53 is enough when the sealant is pressed to shrink due to  
the difference between the pressures in the envelope 40 and in the heating furnace and the front  
and back panels come ~~to~~-closer to heat each other so that the front panel touches the partition  
walls. For this reason, the suction and exhaust is slightly performed (for instance, approximately  
0.08MPa).